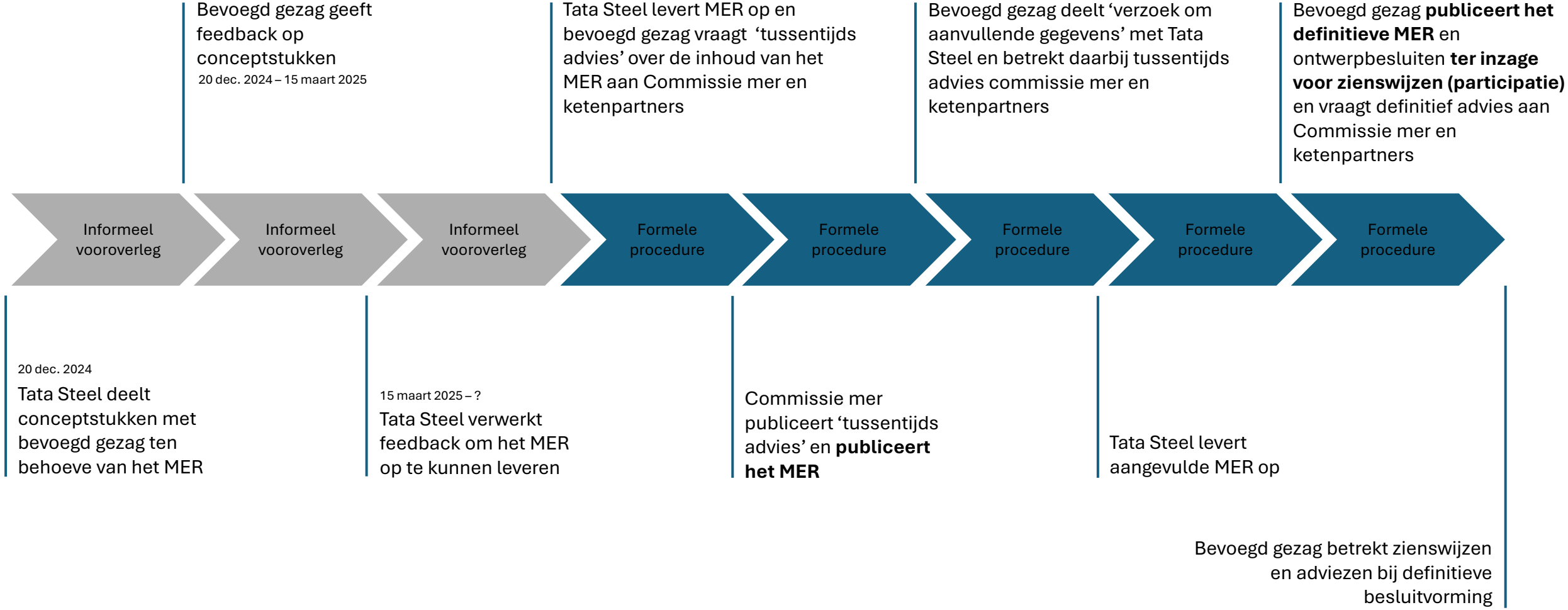Proces MER Heracless-Groen Staal